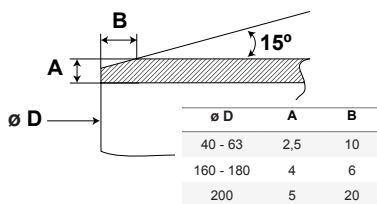
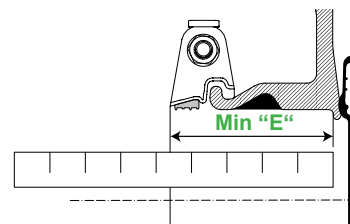


1. Gör rent röret

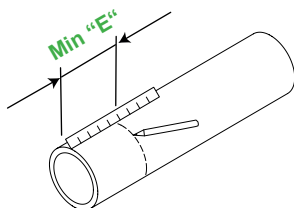


2. Fasa röränden

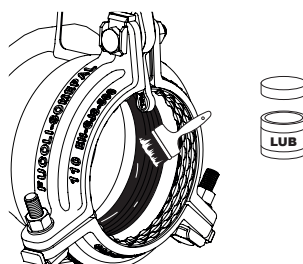


3. Ta reda på produktens insticksdjup (E)

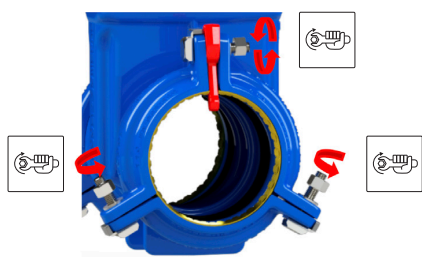
DN	Min. "E" mm
DN 50	86
DN 65	94
DN 80	97
DN 100	102
DN 125	108
DN 150	125
DN 200	138



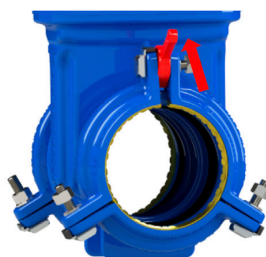
4. Markera insticksdjupet på röret



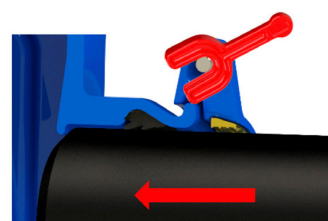
5. Smörj packningen med avsett smörjmedel



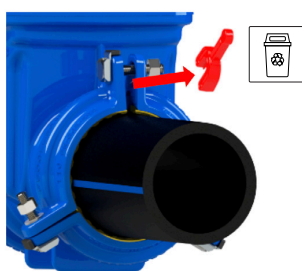
6. Lossa på bultarna



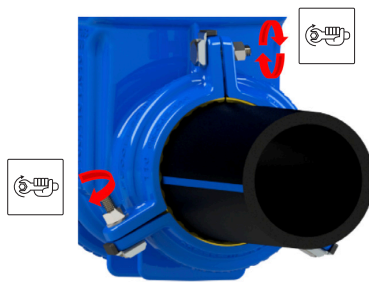
7. Lyft den röda distanssprinten



8. Skjut in röret till stoppkanten



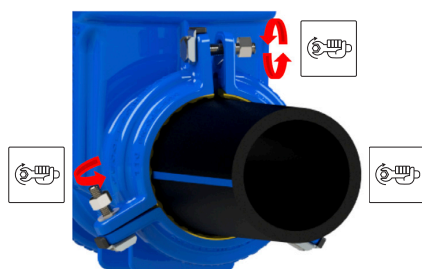
9. Ta bort distanssprinten



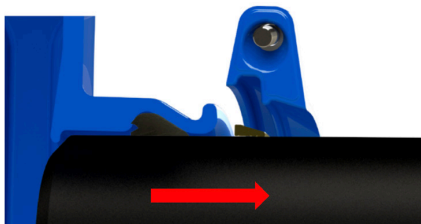
10. Skruva åt enligt momenttabellen

Bult	Åtdragningsmoment
50 / 63	M10 17 mm 30 - 40 Nm
65 / 75	
80 / 90	
100 / 110	
125 / 125	
150 / 160	M12 19 mm 50 - 70 Nm
200 / 200	

DEMONTERING



1. Lossa skruvarna



2. Dra ur röret